



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

Tel (613) 632-5200

JUN 29 2018

D429-793-011
Job Sheet 179957



Part No: D429-793-011

Job Qty: 1 ea

Part Name: 429 Bearpaws With Wearplates



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/27/18

Job Tracking No:

Due Date: 7/5/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV C Rev. A New Issue 10/10/18 DL IPP Rev. B Change AN4C12A bolts to AN4C13A bolts 10/11/05
DL IPP REV:C AS PER ECN 11-580 JLM 10-05-24 VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	7/5/18	7/5/18	0.00	0.00	Start Up Stores/Pkg-1		JUL 01 2018
110	Packaging	1 pcs	7/5/18	7/5/18	0.00	0.00	Packaging1-5		JUL 01 2018
120	QC	1 pcs	7/5/18	7/5/18	0.00	0.00	QC4		JUL 01 2018
125	DC	1 pcs	7/5/18	7/5/18	0.00	0.00	DC		JUL 01 2018
130	Packaging	1 pcs	7/5/18	7/5/18	0.00	0.00	Packaging3-2		JUL 01 2018
140	QC21-FG	1 Ea	7/5/18	7/5/18	0.00	0.00	QC21		JUL 09 2018

Part Op 125 - Photocopy bluefile and create labels per PPP D429-793-011 CHG 003
Descriptions: 130 - Identify and pack for shipping as per PPP D429-793-011

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4C11A	Bolt	8 Ea (8 ea)	90-Start up Operation	50711640
AN4C16A	Bolt	8 pcs (8 ea)	90-Start up Operation	FM136741X2 5071365X6
AN4C22A	Bolt	4 Ea (4 ea)	90-Start up Operation	F1391033
D2274	Radius Block	12 Ea (12 ea)	90-Start up Operation	50661935
D3456-1	Washer	8 Ea (8 ea)	90-Start up Operation	5071335
D4176-1	429 Clamp, Top	4 Ea (4 ea)	90-Start up Operation	F143368
D4212-1	429 Clamp Cushion	6 Ea (6 ea)	90-Start up Operation	F153231
D4353-041	Bearpaw Assembly	2 Ea (2 ea)	90-Start up Operation	507140606X1
D4354-041	Bearpaw Wearplate Assembly	2 Ea (2 ea)	90-Start up Operation	507140606X1
D4382-1	Angled Bearpaw Clamp	2 Ea (2 ea)	90-Start up Operation	5021211
MS21043-4	Nut	20 Ea (20 ea)	90-Start up Operation	5071375 50662916
NAS1149D0463J	Washer	12 Ea (12 ea)	90-Start up Operation	5067900



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Container No: S088802



Part: D429-793-011

Job No: 179957

Serial No/Batch: S088802

Revision:

Inspector:

Exp Date:

Instructions:

Date: 07/09/18

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4C11A	8	113	0
	AN4C16A	8	42	0
	AN4C22A	4	17	0
	D2274	12	183	0
	D3456-1	8	312	0
	D4176-1	4	28	0
	D4212-1	6	145	0
	D4353-041	2	7	0
	D4354-041	2	6	0
	D4382-1	2	4	0
	MS21043-4	20	548	0
	NAS1149D0463J	12	3,020	0
Part Specifications				
Specifications could not be found.				

Plex 6/27/18 9:47 AM dart.quirion.sonia



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
004190	S088773	AN4C11A	Bolt	S071660	ST344	8
004190	S088781	AN4C16A	Bolt	S088781	ST	2
004190	S088792	AN4C16A	Bolt	S019365	ST343	6
004190	S088772	AN4C22A	Bolt	F134023	ST342	4
004190	S088769	D2274	Radius Block	S067935	ST006	12
004190	S088767	D3456-1	Washer	S079335	ST036	8
004190	S088766	D4176-1	429 Clamp, Top	F143368	ST543	4
004190	S088765	D4212-1	429 Clamp Cushion	F153231	ST545	6
004190	F140666	D4353-041	Bearpaw Assembly		ST452	1
004190	S088763	D4353-041	Bearpaw Assembly	S060980	ST452	1
004190	S019459	D4354-041	Bearpaw Wearplate Assembly	S031527	ST605	2
004190	S088762	D4382-1	Angled Bearpaw Clamp	S021211	ST543	2
004190	S088726	MS21043-4	Nut	S062296	ST302	20
004190	S088725	NAS1149D0463J	Washer	s067900	ST263	12

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 7/3/18 11:24 AM dart.quirion.sonia

5.0 PARTS LIST

QTY -011	Part Number	Description
X	D429-793-011	ULTRAPAW™ INSTALLATION
12	D2274	RADIUS BLOCK
8	D3456-1	WASHER
4	D4176-1	CLAMP, TOP
6	D4212-1	CLAMP CUSHION
2	D4353-041	ULTRAPAW™ ASSY
2	D4354-041	WEARPLATE ASSY
2	D4382-1	ANGLED CLAMP
8	AN4C11A	BOLT
8	AN4C16A	BOLT
4	AN4C22A	BOLT
20	MS21043-4	NUT
12	NAS1149D0463J	WASHERS

Change Record

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Part Number: D429-793-011

Description: ULTRAPAW INSTALLATION

[illegible]